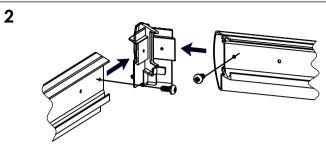
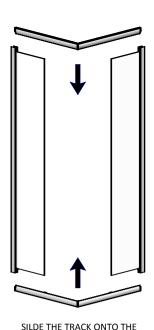


ENSURE THE TRAY IS LEVEL IN ALL PLANES

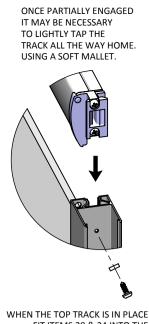


FIT LH & RH TRACK ONTO JOINT MOULDING. ENSURE THE TRACK IS FULLY HOME BEFORE DRILLING A 3mm HOLE THROUGH THE PRE DRILLED HOLE IN THE TRACK. THEN FIT ITEM 24 TO SECURE THE TRACK.

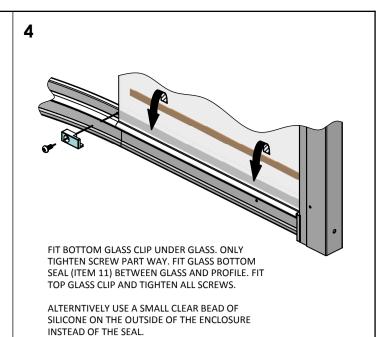


3

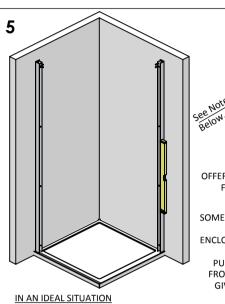
SILDE THE TRACK ONTO THE FIXED PANEL SUB ASSEMBLY UNTIL FLUSH WITH THE VERTICAL PROFILES.



WHEN THE TOP TRACK IS IN PLACE FIT ITEMS 20 & 24 INTO THE TOP HOLES (WHERE SHOWN) TO LOCK THE TRACK IN PLACE.



REPEAT FOR OPPOSITE SIDE.



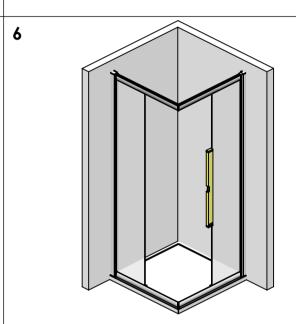
OFFER THR FRAME ONTO THE TRAY FIRST. ENSURE WALL PROFILES WILL REACH BOTH WALLS.

SOME APPLICATIONS MAY REQUIRE MORE EXTENSION THAN THE ENCLOSURE WAS DESIGNED TO DO.

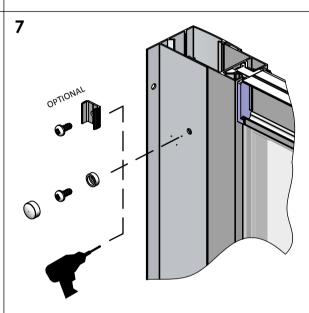
IF THIS IS THE CASE YOU CAN PURCHASE EXTENSION PROFILES FROM YOUR SUPPLIER THAT WILL GIVE AN EXTRA 20mm PER SIDE.

SET THE WALL PROFILES 10mm BACK FROM THE FACE OF THE TRAY. MAKE SURE THEY ARE TRUE WITH A SPIRIT LEVEL, THEN MARK THROUGH THE FIXING HOLES WITH A PENCIL. REMOVE PROFILES THEN DRILL AND PLUG THE WALL (ITEM 25). NOW FIX THE WALL PROFILES IN PLACE USING ITEMS 23, 26* & 27*.

* IF YOU HAVE THE OPTIONAL SCREW COVER PROFILES (ITEM 6) DO NOT USE ITEMS 26 & 27.

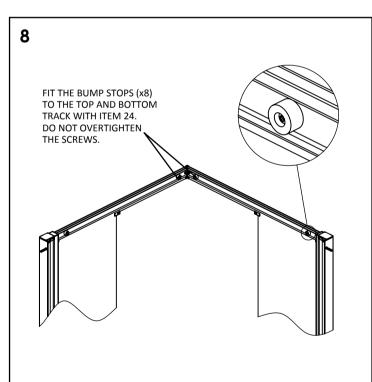


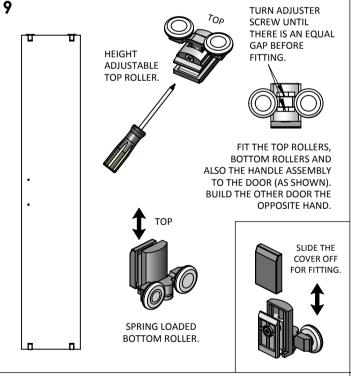
FIT THE FRAME INTO THE WALL PROFILES. ADJUSTING UNTIL THERE IS AN EVEN GAP BETWEEN THE FRONT EDGE OF THE TRAY AND BOTTOM TRACK (12mm). THERE SHOULD ALSO BE AN EQUAL AMOUNT OF FRAME IN EACH WALL PROFILE. ENSURE THE FRAME IS TRUE ON BOTH SIDES BEFORE IT IS FIXED IN PLACE.

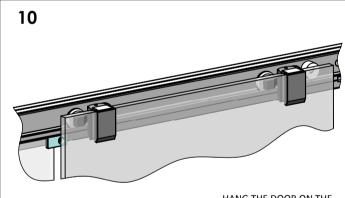


WHEN THE FRAME IS READY TO BE FIXED, DRILL THROUGH THE HOLES IN THE WALL PROFILE WITH A 3mm DRILL. (MAKE SURE YOU ONLY DRILL THROUGH ONE WALL THICKNESS) THEN FIX THE FRAME WITH ITEMS 24, 26* & 27*.

* IF YOU HAVE THE OPTIONAL SCREW COVER PROFILE (ITEM 6) DO NOT USE ITEMS 26 & 27, FIT ITEM 12 UNDER THE SCREW.







HANG THE DOOR ON THE
TOP TRACK, ENSURING THE WHEELS ARE
LOCATED IN THE PROFILE CHANNEL. THEN FROM
OUTSIDE PUSH DOWN ON THE BOTTOM ROLLERS TO LOCATE
THEM INTO THE BOTTOM TRACK CHANNEL.

WHEN BOTH DOORS ARE FITTED TURN THE ADJUSTER SCREW ON THE TOP ROLLERS TO LEVEL THE DOORS AND MAKE THEM TRUE.

NOTE: WHEN THE DOOR HITS THE TOP BUMP STOP IT SHOULD HIT THE BOTTOM BUMP STOP AT THE SAME TIME.

11

CUT THE VERTICAL PVC SEALS TO LENGTH AS FOLLOWS: 1850 HIGH ENCLOSURE = 2×1827 mm (DOOR) & 2×1756 mm (FIXED GLASS). 1900 HIGH ENCLOSURE = 2×1877 mm (DOOR) & 2×1806 mm (FIXED GLASS).

CUT THE DOOR MAGNETS TO LENGTH AS FOLLOWS:

1850 HIGH ENCLOSURE = 2 x 1827mm.

1900 HIGH ENCLOSURE = 2 x 1877mm.

FIT THE DOOR MAGNET

FIT THE 'FIXED GLASS' SEAL WITH
THE BLADE POINTING TOWARDS THE FIXED GLASS PANEL.

12

IF THE ENCLOSURE HAS THE OPTIONAL SCREW COVER PROFILES (ITEM 6) PUSH FIT THEM ONTO THE SCREW COVER PROFILE FIXING CLIP (ITEM 12).

